



US Micro Products
Electronic Products for the OEM

TFT-LCD PRODUCT SPECIFICATION

| | |
|---------------------|--|
| PART NUMBER: | USMP-TT080S-01C |
| DESCRIPTION: | 8.0" TFT LCD with 800 x 600 resolution, Digital 24-bits RGB Interface and 6 O'Clock Viewing Direction |

| ISSUE DATE | APPROVED BY (Customer Use Only) | CHECKED BY | PREPARED BY |
|------------------------------|---|------------|-------------|
| | | | |
| PROPRIETARY NOTE: | THIS SPECIFICATION IS THE PROPERTY OF US MICRO PRODUCTS AND SHALL NOT BE REPRODUCED OR COPIED WITHOUT THE WRITTEN PERMISSION OF US MICRO PRODUCTS AND MUST BE RETURNED TO US MICRO PRODUCTS UPON ITS REQUEST. | | |

Contents

1. SPECIFICATIONS

- 1.1 Features
- 1.2 Mechanical Specifications
- 1.3 Absolute Maximum Ratings
- 1.4 DC Electrical Characteristics
- 1.5 Optical Characteristics
- 1.6 Backlight Characteristics

2. MODULE STRUCTURE

- 2.1 Counter Drawing
 - 2.1.1 LCM Mechanical Diagram
 - 2.1.2 Block Diagram
- 2.2 Interface Pin Description
- 2.3 Timing Characteristics
 - 2.3.1 Power On/Off Sequence
 - 2.3.2 Timing Characteristics
 - 2.3.3 AC Electrical Characteristics

3. QUALITY ASSURANCE SYSTEM

- 3.1 Quality Assurance Flow Chart
- 3.2 Inspection Specification

4. RELIABILITY TEST

- 4.1 Reliability Test Condition

5. PRECAUTION RELATING PRODUCT HANDLING

- 5.1 Safety
- 5.2 Handling
- 5.3 Storage
- 5.4 Terms of Warranty

Appendix : LCM Drawing

CONFIDENTIAL

1. SPECIFICATIONS

1.1 Features

| Item | Standard Value |
|---------------------|---|
| Display Type | 800 * 3 (RGB) * 600 Dots |
| LCD Type | a-Si TFT , Normally white , Transmissive type |
| Screen size(inch) | 8.0 inch |
| Viewing Direction | 6 O'clock |
| Color configuration | RGB-Strip |
| Backlight Type | LED B/L |
| Interface | Digital 24-bits RGB |

1.2 Mechanical Specifications

| Item | Standard Value | Unit |
|-------------------|-------------------------------|------|
| Outline Dimension | 183.0(W) x 141.0(L) x 5.6 (H) | mm |

LCD panel

| Item | Standard Value | Unit |
|-------------|-----------------------|------|
| Active Area | 162.0 (W) * 121.5 (L) | mm |

Note : For detailed information please refer to LCM drawing

CONFIDENTIAL

1.3 Absolute Maximum Ratings

Module

| Item | Symbol | Condition | Min. | Max. | Unit |
|-----------------------------|-----------------|-----------|--------|------|------|
| Digital Supply Voltage | VCC | - | -0.5 | 5 | V |
| Analog Power Supply Voltage | AVDD | - | -0.5 | 15 | V |
| TFT Device on voltage | VGH | - | -0.3 | 42 | V |
| TFT Device off voltage | VGL | - | VGH-42 | 0.3 | V |
| Operating Temperature | T _{OP} | - | -20 | 70 | °C |
| Storage Temperature | T _{ST} | - | -30 | 80 | °C |

1.4 DC Electrical Characteristics

Module

GND = 0V, Ta = 25°C

| Item | Symbol | Condition | Min. | Typ. | Max. | Unit |
|------------------------------|--------------------|---|---------|------|---------|------|
| Digital Power Supply Voltage | VCC | - | 3.0 | 3.3 | 3.6 | V |
| Analog Power Supply Voltage | AVDD | - | 10.2 | 10.4 | 10.6 | V |
| Frame Frequency | F _{Frame} | - | | 60 | | V |
| TFT Device on voltage | VGH | - | 15.3 | 16 | 16.7 | V |
| TFT Device off voltage | VGL | - | -7.7 | -7 | -6.3 | V |
| Common Power Supply Voltage | VCOM | - | | 3.6 | | V |
| Logic High Input Voltage | VIH | - | 0.7 VCC | - | VCC | V |
| Logic Low Input Voltage | VIL | - | 0 | - | 0.3 VCC | V |
| Digital Operating Current | I _{CC} | VCC = 3.3 V Pattern= Full display | - | 6 | 15 | mA |
| Analog Operating Current | I _{AVDD} | AVDD = 10.4 V Pattern= Full display | - | 25 | - | mA |

CONFIDENTIAL

1.5 Optical Characteristics

TFT LCD Module

VCC = 3.3 V, Ta=25°C

| Item | | Symbol | Condition | Min. | Typ. | Max. | unit | |
|--|--------|--------|--------------------------|-------|-------|-------|-------------------|--------|
| Response time | Rise | Tr | Ta = 25°C θX, θY = 0° | - | 10 | | ms | Note 2 |
| | Fall | Tf | | - | 15 | | | |
| Viewing angle | Top | θY+ | CR ≥ 10 | 60 | 70 | - | Deg. | Note 4 |
| | Bottom | θY- | | 60 | 70 | - | | |
| | Left | θX- | | 40 | 50 | - | | |
| | Right | θX+ | | 60 | 70 | - | | |
| Contrast ratio | | CR | | 400 | 500 | - | | Note 3 |
| Color of CIE Coordinate (With B/L) | White | X | Ta = 25°C θX, θY = 0° | 0.26 | 0.31 | 0.36 | - | Note1 |
| | | Y | | 0.28 | 0.33 | 0.38 | | |
| | Red | X | | 0.578 | 0.628 | 0.678 | | |
| | | Y | | 0.294 | 0.344 | 0.394 | | |
| | Green | X | | 0.289 | 0.339 | 0.389 | | |
| | | Y | | 0.538 | 0.588 | 0.638 | | |
| | Blue | X | | 0.104 | 0.154 | 0.204 | | |
| | | Y | | 0.081 | 0.131 | 0.181 | | |
| Average Brightness Pattern=white display (Without Barrier)*1 | | IV | - | 200 | 250 | | cd/m ² | Note1 |
| Uniformity (Without Barrier)*2 | | △B | - | 70 | - | - | % | Note1 |

CONFIDENTIAL

Note 1:

*1 : $\Delta B = B(\min) / B(\max) * 100\%$

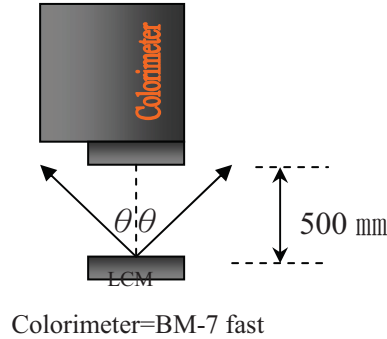
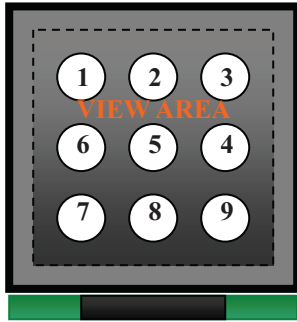
*2 : Measurement Condition for Optical Characteristics:

a : Environment: $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ / $60 \pm 20\%$ R.H , no wind , dark room below 10 Lux at typical lamp current and typical operating frequency.

b : Measurement Distance: 500 ± 50 mm , ($\theta = 0^{\circ}$)

c : Equipment: TOPCON BM-7 fast , (field 1°) , after 10 minutes operation.

d : The uncertainty of the C.I.E coordinate measurement ± 0.01 , Average Brightness $\pm 4\%$



To be measured at the center area of panel with a viewing cone of 1° by Topcon luminance meter BM-7, after 10 minutes operation (module)

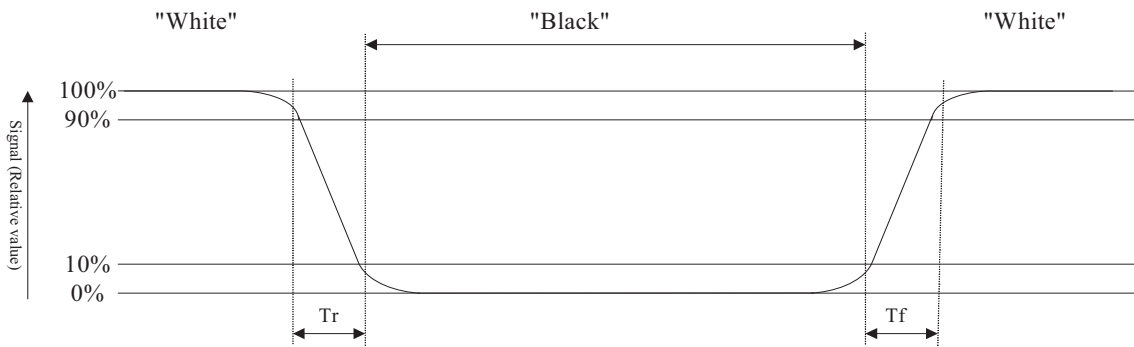
Note2: Definition of response time:

The output signals of photo detector are measured when the input signals are changed from "black" to "white"(falling time) and from "white" to "black"(rising time), respectively.

The response time is defined as the time interval between the 10% and 90% of Amplitudes.

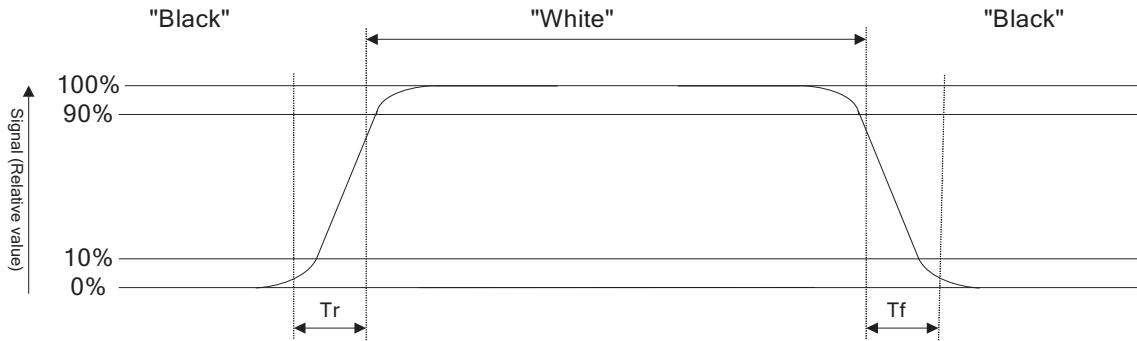
Refer to figure as below:

Normally White



CONFIDENTIAL

Normally Black



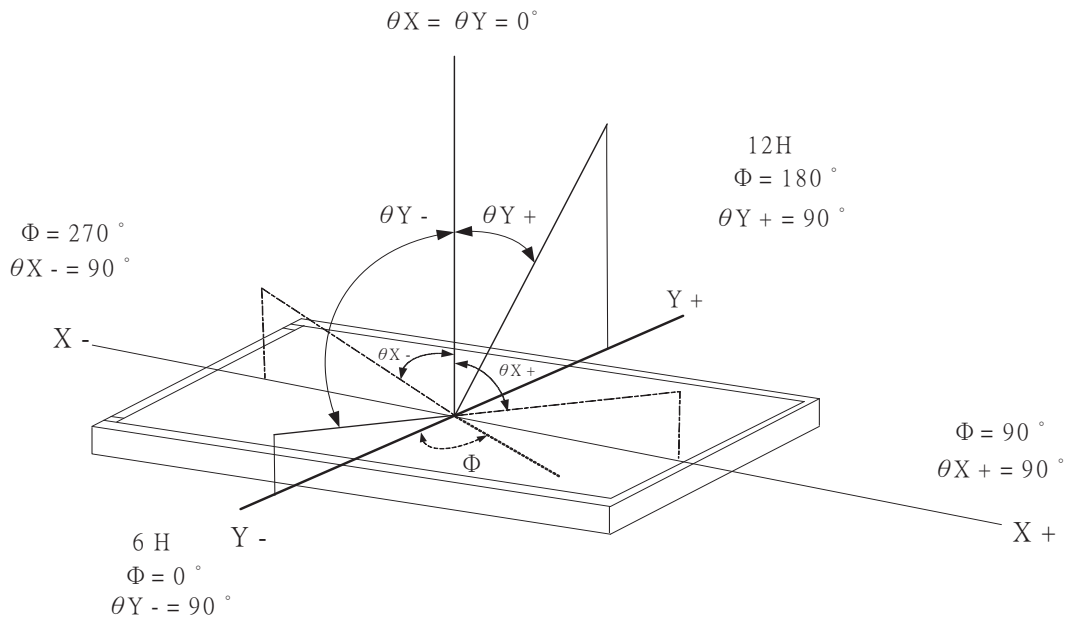
Note3: Definition of contrast ratio:

Contrast ratio is calculated with the following formula

$$\text{Contrast ratio (CR)} = \frac{\text{Photo detector output when LCD is at "White" state}}{\text{Photo detector output when LCD is at "Black" state}}$$

Note4: Definition of viewing angle:

Refer to figure as below:



CONFIDENTIAL

1.6 Backlight Characteristics

Backlight Characteristics

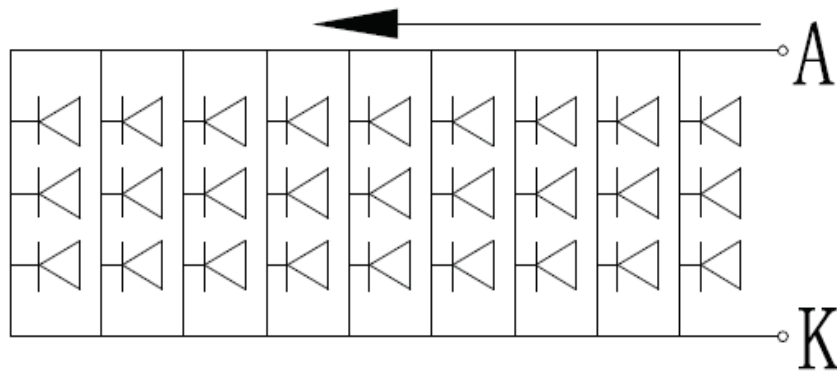
| Item | Symbol | Conditions | Min. | Typ. | Max. | Unit |
|-------------------|------------------|------------|------|------|--------|------|
| Power Consumption | P _{BL} | - | | 1782 | 2362.5 | mW |
| LED current | I _{LED} | | - | 180 | 225 | mA |
| LED voltage | V _{LED} | | - | 9.9 | 10.5 | V |
| Color | White | | | | | |

Note: Brightness to be decreased to 50% of the initial value.

CONFIDENTIAL

CIRCUIT DIAGRAM

$$I_f = 180\text{mA} \quad V_f = 9.9\text{V}$$



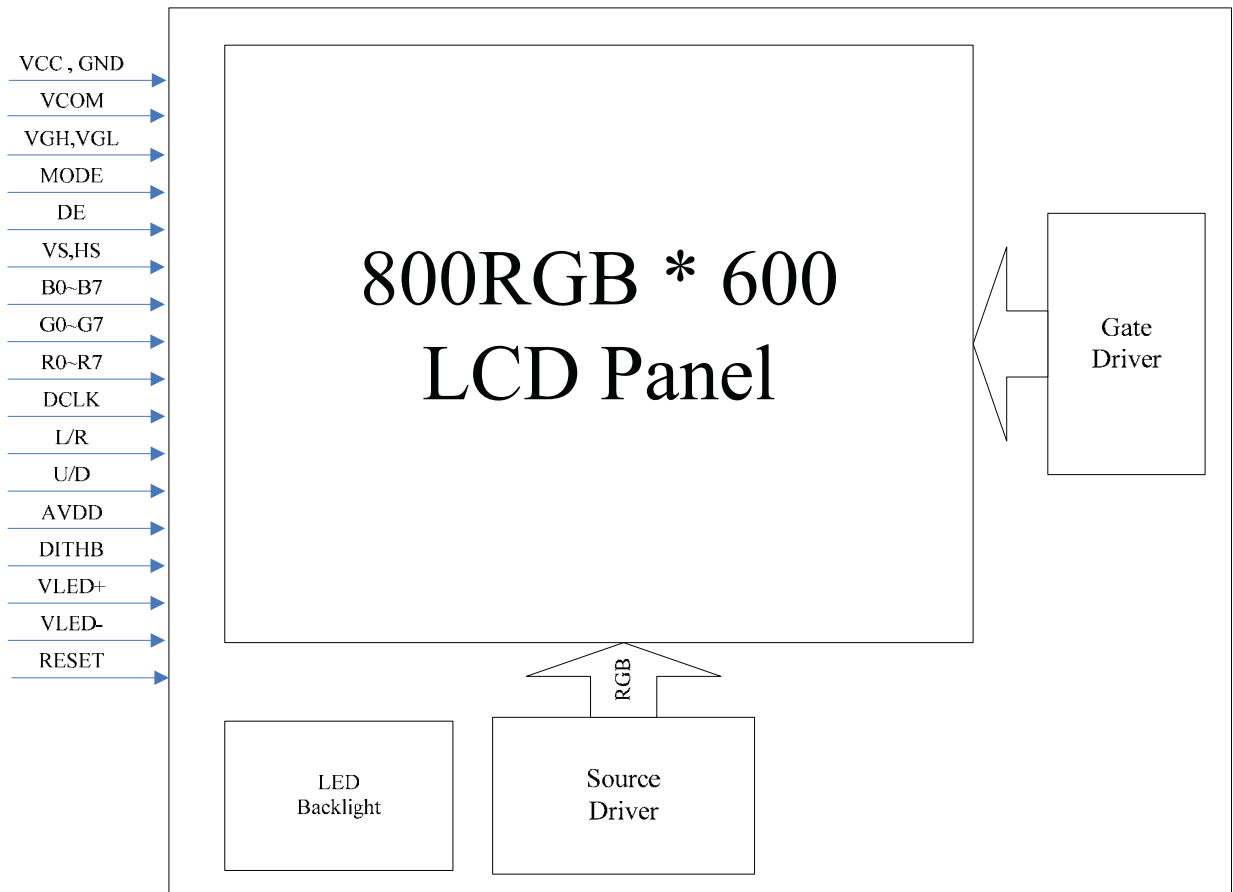
2. MODULE STRUCTURE

2.1 Counter Drawing

2.1.1 LCM Mechanical Diagram

* See Appendix

2.1.2 Block Diagram



CONFIDENTIAL

2.2 Interface Pin Description

| Pin NO. | SYMBOL | DESCRIPTION | Remark |
|---------|--------|----------------------------------|--------|
| 1 | NC | No connection | |
| 2 | NC | No connection | |
| 3 | NC | No connection | |
| 4 | NC | No connection | |
| 5 | GND | Power Ground | |
| 6 | VCOM | Common voltage | |
| 7 | Vcc | Power Supply for Digital circuit | |
| 8 | MODE | DE/SYNC mode select | Note1 |
| 9 | DE | Data Input Enable | |
| 10 | VS | Vertical Sync Input | |
| 11 | HS | Horizontal Sync Input | |
| 12 | B7 | Blue Data 7 (MSB) | |
| 13 | B6 | Blue Data 6 | |
| 14 | B5 | Blue Data 5 | |
| 15 | B4 | Blue Data 4 | |
| 16 | B3 | Blue Data 3 | |
| 17 | B2 | Blue Data 2 | |
| 18 | B1 | Blue Data 1 | |
| 19 | B0 | Blue Data 0 (LSB) | |
| 20 | G7 | Green Data 7 (MSB) | |
| 21 | G6 | Green Data 6 | |
| 22 | G5 | Green Data 5 | |
| 23 | G4 | Green Data 4 | |
| 24 | G3 | Green Data 3 | |
| 25 | G2 | Green Data 2 | |
| 26 | G1 | Green Data 1 | |
| 27 | G0 | Green Data 0 (LSB) | |
| 28 | R7 | Red Data 7 (MSB) | |
| 29 | R6 | Red Data 6 | |
| 30 | R5 | Red Data 5 | |
| 31 | R4 | Red Data 4 | |
| 32 | R3 | Red Data 3 | |
| 33 | R2 | Red Data 2 | |
| 34 | R1 | Red Data 1 | |
| 35 | R0 | Red Data 0 (LSB) | |
| 36 | GND | Power Ground | |
| 37 | DCLK | Sample clock | |

CONFIDENTIAL

| | | | |
|----|-------|--------------------------|-------|
| 38 | GND | Power ground | |
| 39 | L/R | Right/ left selection | Note4 |
| 40 | U/D | Up/down selection | Note4 |
| 41 | VGH | Gate ON voltage | |
| 42 | VGL | Gate OFF voltage | |
| 43 | AVDD | Power for Analog circuit | |
| 44 | RESET | Global reset pin. | Note2 |
| 45 | NC | No connection | |
| 46 | VCOM | Common voltage | |
| 47 | DITHB | Dithering function | Note3 |
| 48 | GND | Power ground | |
| 49 | NC | No connection | |
| 50 | NC | No connection | |

Note 1: DE/SYNC mode select, normally pull high.

High: DE mode

Low: SYNC mode

Note 2: Global reset pin. Active low to enter reset state. Suggest to connecting with an RC reset circuit for stability. Normally pull high.

Note 3: Dithering function enable control. Normally pull high:

DITHB="1". Disable internal dithering function. For 18 bits RGB interface, connect two LSB bits of all the R/G/B data buses to GND.

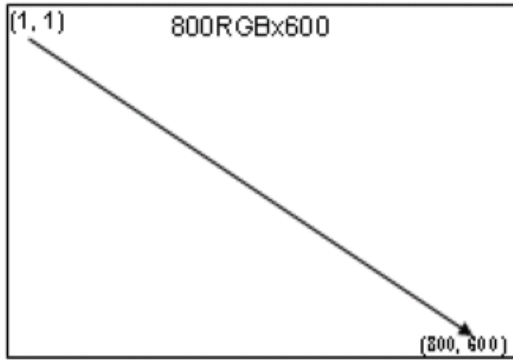
DITHB="0". Enable internal dithering function. For 24 bits RGB interface.

Note 4: The 39 and 40pin(L/R_U/D) scanning direction set section.

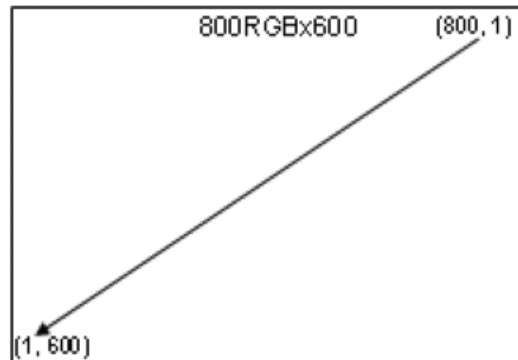
| Setting of scan control input | | Scanning direction |
|-------------------------------|-----|---------------------------|
| U/D | L/R | |
| GND | VCC | Up to down, left to right |
| VCC | GND | Down to up, right to left |
| GND | GND | Up to down, right to left |
| VCC | VCC | Down to up, left to right |

CONFIDENTIAL

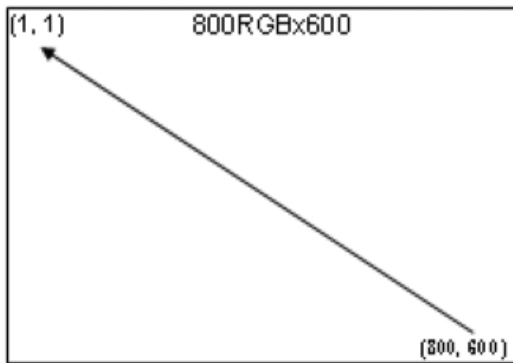
CONFIDENTIAL



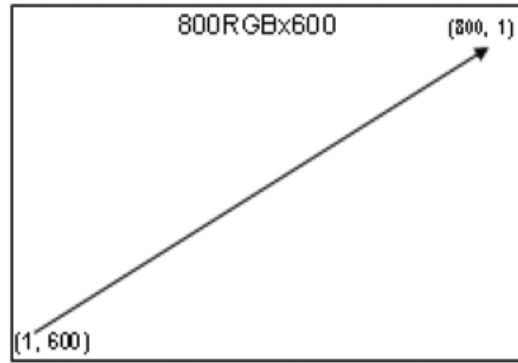
U/D=GND ; L/R=VCC



U/D=GND ; L/R=GND



U/D=VCC ; L/R=GND



U/D=VCC ; L/R=VCC

Backlight Driving Part

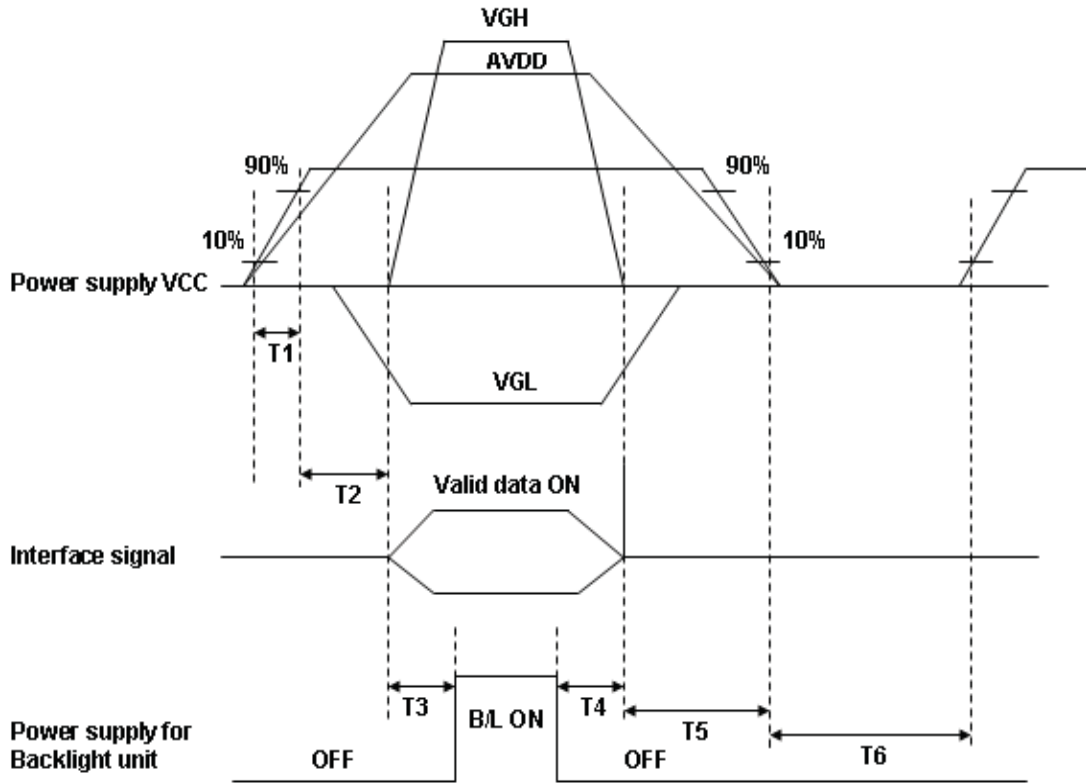
| Pin NO. | SYMBOL | DESCRIPTION |
|---------|--------|----------------------|
| 1 | VLED+ | LED_ Anode (Red) |
| 2 | VLED- | LED_ Cathode (Black) |

Note:

The backlight interface connector is a model **BHSR-20VS-1** manufactured by JST or equivalent.
The matching connector part number is **SM02B-BHSS-1-TB** manufactured by JST or equivalent.

2.3 Timing Characteristics

2.3.1 Power On/Off Sequence

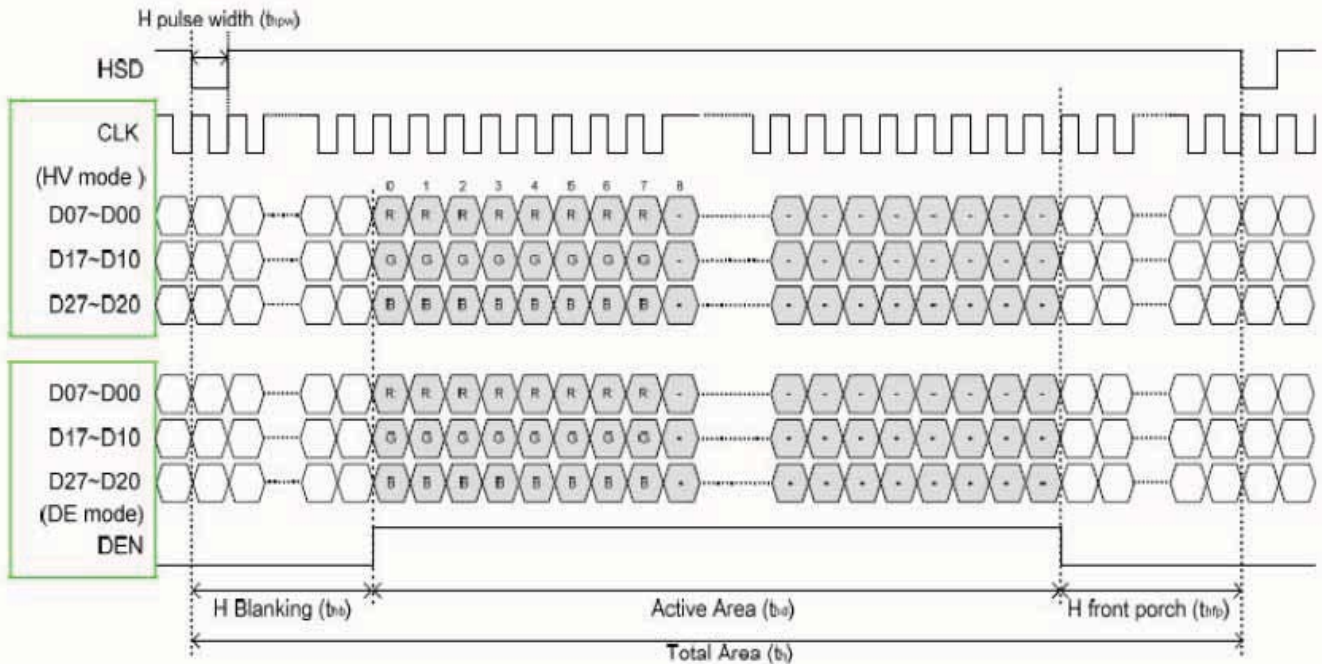


CONFIDENTIAL

| Parameter | Rating | | | Unit |
|-----------|--------|------|------|------|
| | Min. | Typ. | Max. | |
| T1 | 1 | | 2 | ms |
| T2 | 0 | 60 | | ms |
| T3 | 200 | | | ms |
| T4 | 200 | | | ms |
| T5 | 1 | | | ms |
| T6 | 1000 | | | ms |

2.3.2 Timing Characteristics

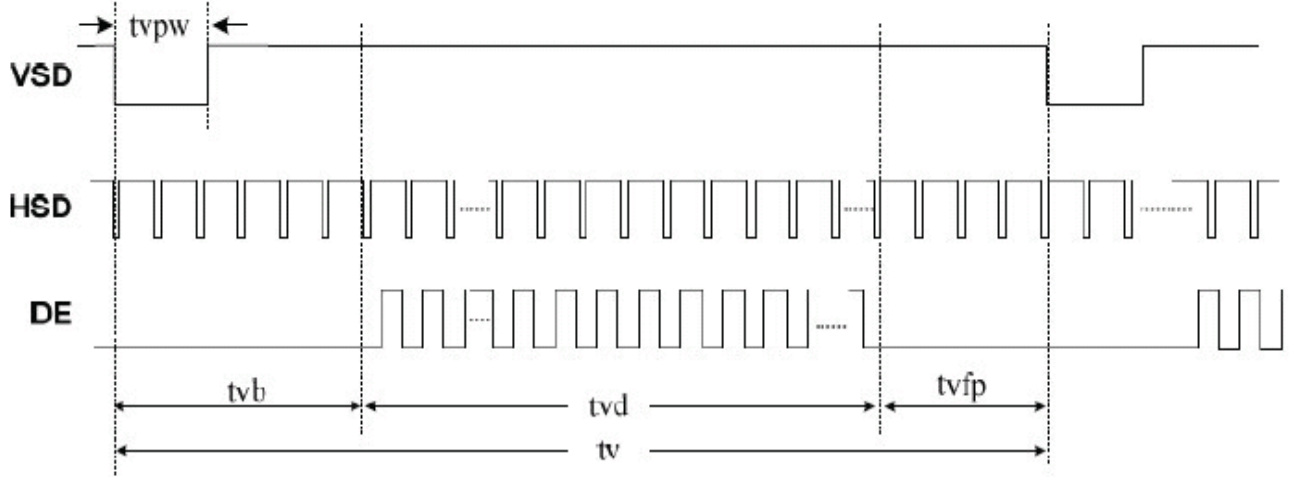
Horizontal Timing



CONFIDENTIAL

| Parameter | Symbol | Rating | | | Unit |
|-------------------------|--------|--------|------|------|------|
| | | Min. | Typ. | Max. | |
| Horizontal Display Area | thd | - | 800 | - | CLK |
| CLK Frequency | fclk | - | 40 | 50 | MHZ |
| One Horizontal Line | th | 862 | 1056 | 1200 | CLK |
| HS Pulse Width | thpw | 1 | - | 40 | CLK |
| HS Back Porch | Thb | 46 | | | CLK |
| HS Front Porch | Thfp | 16 | 210 | 354 | CLK |

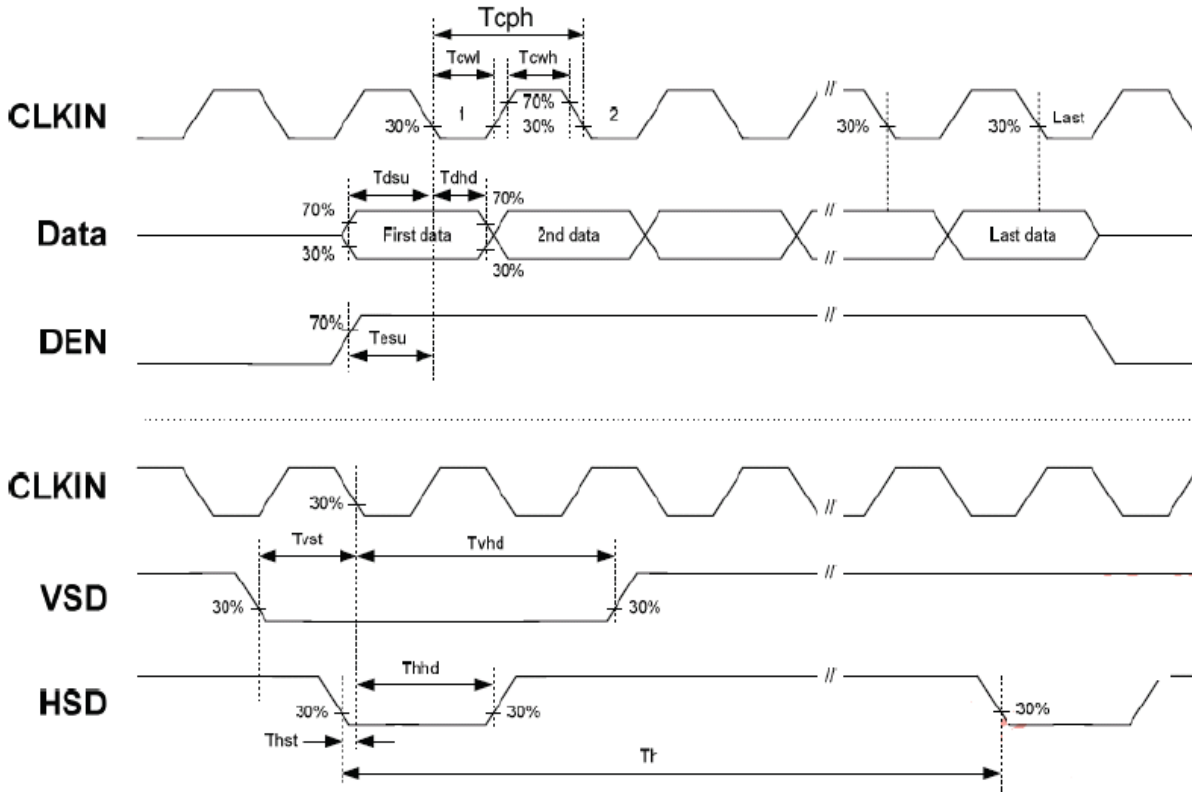
Vertical Timing



CONFIDENTIAL

| Parameter | Symbol | Rating | | | Unit |
|-----------------------|--------|--------|------|------|------|
| | | Min. | Typ. | Max. | |
| Vertical Display Area | thd | | 600 | | CLK |
| VS Period Time | tv | 624 | 635 | 700 | CLK |
| VS Pulse Width | tvpw | 1 | | 20 | CLK |
| VS Back Porch | Tvb | 23 | | | CLK |
| VS Front Porch | Tvfp | 1 | 12 | 77 | CLK |

2.3.3 AC Electrical Characteristics



(VCC= 3.0 to 3.6V, AVDD= 6.5 to 13.5V, GND=AGND= 0V, TA= -20 to +80°C)

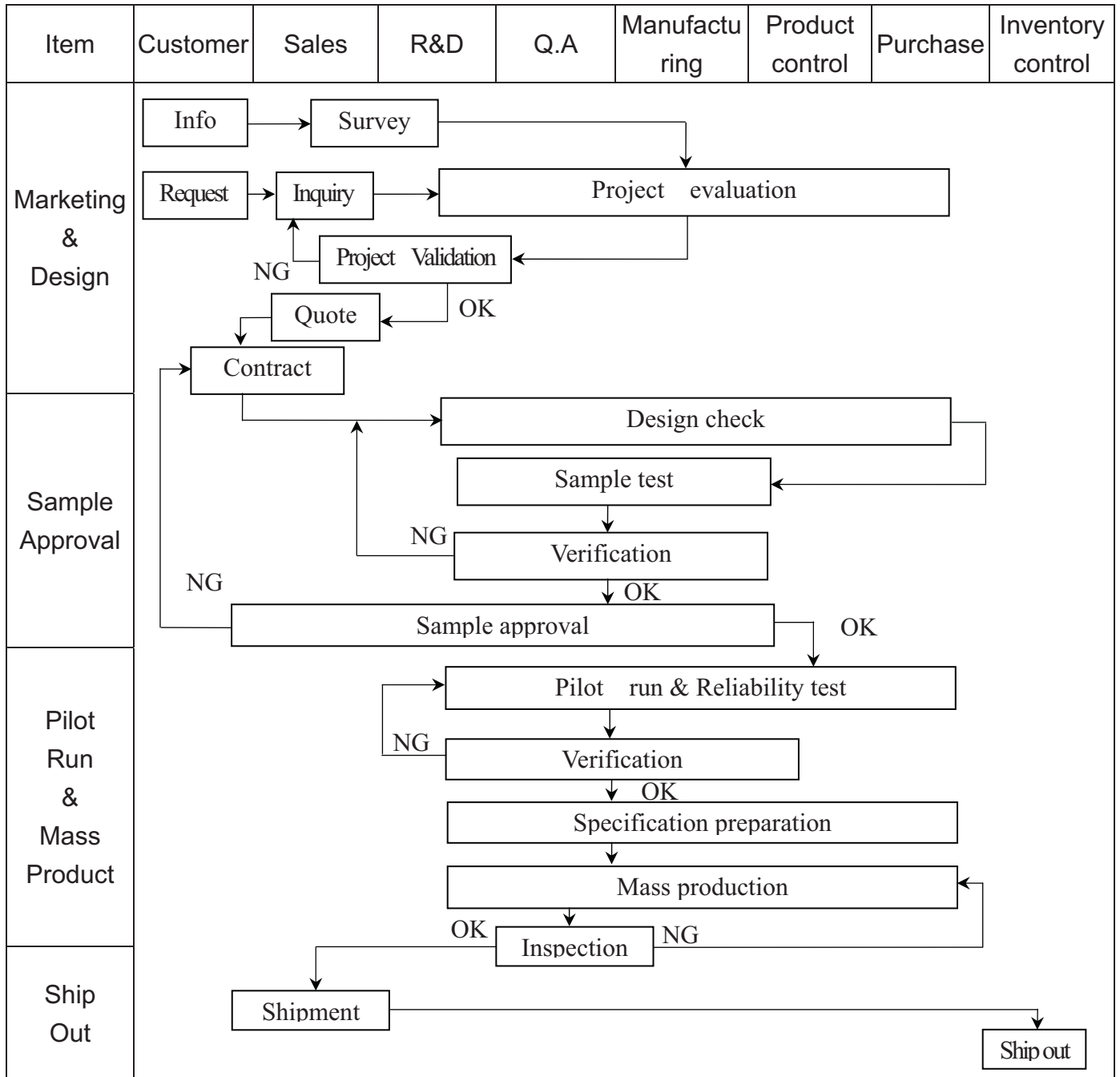
| Parameter | Symbol | Rating | | | Unit | Condition |
|------------------|--------|--------|------|------|------|------------------------------------|
| | | Min. | Typ. | Max. | | |
| CLKIN cycle time | Tcph | 20 | - | | ns | |
| CLKIN pulse duty | Tcwh | 40 | 50 | 60 | % | |
| VSD setup time | Tvst | 8 | - | - | ns | |
| VSD hold time | Tvhd | 8 | | | ns | |
| HSD setup time | Thst | 8 | | | ns | |
| HSD hold time | Thhd | 8 | - | - | ns | |
| Data set-up time | Tdsu | 8 | - | - | ns | D0[7:0], D1[7:0], D2[7:0] to CLKIN |
| Data hold time | Tdhd | 8 | - | - | ns | D0[7:0], D1[7:0], D2[7:0] to CLKIN |
| DEN setup time | Tesu | 8 | - | - | ns | |
| DEN hold time | Tehd | 8 | - | - | ns | |

CONFIDENTIAL

3. QUALITY ASSURANCE SYSTEM

3.1 Quality Assurance Flow Chart

CONFIDENTIAL



| Item | Customer | Sales | R&D | Q.A | Manufacturing | Product control | Purchase | Inventory control |
|---------------|--|-------|-----|-----|---|-----------------|----------|-------------------|
| Sales Service | <pre> graph TD Info[Info] --> Claim[Claim] Claim --> Failure[Failure analysis] Failure --> Report[Analysis report] Failure --> Action[Corrective action] Action --> Tracking[Tracking] </pre> | | | | | | | |
| Q.A Activity | 1. ISO 9001 Maintenance Activities 3. Equipment calibration 5. Standardization Management | | | | 2. Process improvement proposal 4. Education And Training Activities | | | |

CONFIDENTIAL

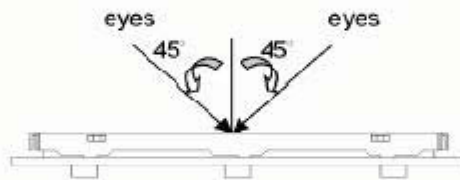
3.2 Inspection Specification

1. Inspection Specification

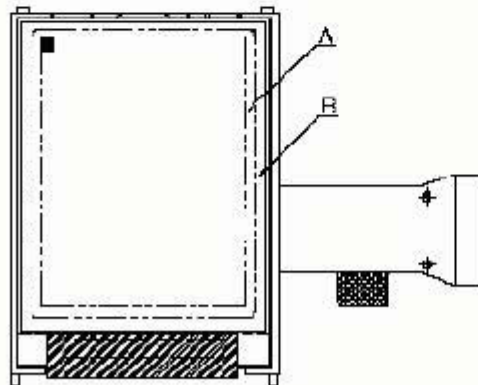
- ◆Scope : The document shall be applied to TFT-LCD Module for 3.5" ~10" (Ver. 02).
- ◆Inspection Standard : MIL-STD-105E Table Normal Inspection Single Sampling Level II.
- ◆Equipment : Gauge 、 MIL-STD 、 Sample
- ◆Defect Level : Major Defect AQL : 0.4 ; Minor Defect AQL : 1.5
- ◆OUT Going Defect Level : Sampling.
- ◆Standard of the product appearance test :

a. Manner of appearance test :

- (1). The test best be under 20W×2 fluorescent light , and distance of view must be at 30 cm.
- (2). The test direction is base on about around 45° of vertical line.



(3). Definition of area.



A area : viewing area

B area : Outside of viewing area

(4). Standard of inspection : (Unit : mm)

CONFIDENTIAL

◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

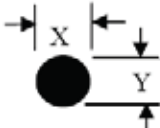
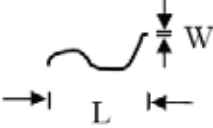
| NO | Item | Criterion | Level | | | | | | | | | | | | |
|---|---|--|------------|-------------------|-------------------|---------------|------------|----------|----------|----------|-----------|----------|-------|----------|-------|
| 01 | Product condition | 1. 1 The part number is inconsistent with work order of production. | Major | | | | | | | | | | | | |
| | | 1. 2 Mixed product types. | Major | | | | | | | | | | | | |
| | | 1. 3 Assembled in inverse direction. | Major | | | | | | | | | | | | |
| 02 | Quantity | 2. 1 The quantity is inconsistent with work order of production. | Major | | | | | | | | | | | | |
| 03 | Outline dimension | 3. 1 Product dimension and structure must conform to structure diagram. | Major | | | | | | | | | | | | |
| 04 | Electrical Testing | 4. 1 Missing line character and icon. | Major | | | | | | | | | | | | |
| | | 4. 2 No function or no display. | Major | | | | | | | | | | | | |
| | | 4. 3 Display malfunction. | Major | | | | | | | | | | | | |
| | | 4. 4 LCD viewing angle defect. | Major | | | | | | | | | | | | |
| | | 4. 5 Current consumption exceeds product specifications. | Major | | | | | | | | | | | | |
| 05 | Dot defect (Bright dot 、 Dark dot) On -display | <table border="1" style="margin-left: auto; margin-right: auto;"> <thead> <tr> <th colspan="2">Item</th> <th>Acceptance (Q'ty)</th> </tr> </thead> <tbody> <tr> <td rowspan="4" style="text-align: center; vertical-align: middle;">Dot Defect</td> <td style="text-align: center;">Bright Dot</td> <td style="text-align: center;">≤ 4</td> </tr> <tr> <td style="text-align: center;">Dark Dot</td> <td style="text-align: center;">≤ 5</td> </tr> <tr> <td style="text-align: center;">Joint Dot</td> <td style="text-align: center;">≤ 3</td> </tr> <tr> <td style="text-align: center;">Total</td> <td style="text-align: center;">≤ 7</td> </tr> </tbody> </table> | Item | | Acceptance (Q'ty) | Dot Defect | Bright Dot | ≤ 4 | Dark Dot | ≤ 5 | Joint Dot | ≤ 3 | Total | ≤ 7 | Minor |
| | | Item | | Acceptance (Q'ty) | | | | | | | | | | | |
| | | Dot Defect | Bright Dot | ≤ 4 | | | | | | | | | | | |
| | | | Dark Dot | ≤ 5 | | | | | | | | | | | |
| | | | Joint Dot | ≤ 3 | | | | | | | | | | | |
| Total | ≤ 7 | | | | | | | | | | | | | | |
| 5. 1 Inspection pattern : full white , full black , Red , Green and blue screens. | | | | | | | | | | | | | | | |
| 5. 2 It is defined as dot defect if defect area $> 1/2$ dot. | | | | | | | | | | | | | | | |
| 5. 3 The distance between two dot defect ≥ 5 mm. | | | | | | | | | | | | | | | |
| | | | | | | | | | | | | | | | |

CONFIDENTIAL

◆ Specification For TFT-LCD Module 3.5" ~10" :

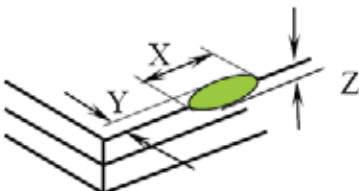
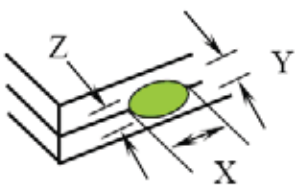
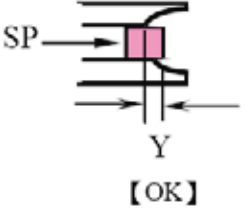
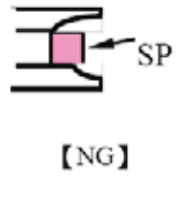
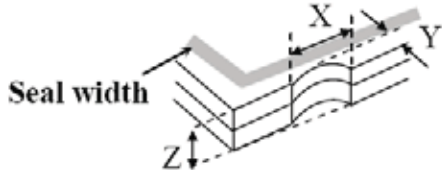
(Ver.B01)

CONFIDENTIAL

| NO | Item | Criterion | Level | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
|--------------------------------|---|--|--------------------------------|-------------------|--|--------|--------|------------------|--------|--------|-------------------------|---|-------------------------|---|---------------|---|--------------|-----------|-------------------|--|--------|--------|----|---------------|--------|--------|---------------|----------------------|---|--------------|----------------------|---|----|------------|---------------|--------------|--|---|--|-------|
| 06 | <p>Black or white dot、scratch、contamination</p> <p>Round type</p>  <p>$\Phi = (x + y) / 2$</p> <p>Line type</p>  | <p>6. 1 Round type (Non-display or display) :</p> <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.25$</td> <td>Ignore</td> <td rowspan="4">Ignore</td> </tr> <tr> <td>$0.25 < \Phi \leq 0.50$</td> <td>5</td> </tr> <tr> <td>$\Phi > 0.50$</td> <td>0</td> </tr> <tr> <td>Total</td> <td>5</td> </tr> </tbody> </table> <p>6. 2 Line type(Non-display or display) :</p> <table border="1"> <thead> <tr> <th rowspan="2">Length (L)</th> <th rowspan="2">Width (W)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>--</td> <td>$W \leq 0.03$</td> <td>Ignore</td> <td rowspan="4">Ignore</td> </tr> <tr> <td>$L \leq 10.0$</td> <td>$0.03 < W \leq 0.05$</td> <td>4</td> </tr> <tr> <td>$L \leq 5.0$</td> <td>$0.05 < W \leq 0.10$</td> <td>2</td> </tr> <tr> <td>--</td> <td>$W > 0.10$</td> <td>As round type</td> </tr> <tr> <td colspan="2">Total</td> <td>5</td> <td></td> </tr> </tbody> </table> | Dimension (diameter : Φ) | Acceptance (Q'ty) | | A area | B area | $\Phi \leq 0.25$ | Ignore | Ignore | $0.25 < \Phi \leq 0.50$ | 5 | $\Phi > 0.50$ | 0 | Total | 5 | Length (L) | Width (W) | Acceptance (Q'ty) | | A area | B area | -- | $W \leq 0.03$ | Ignore | Ignore | $L \leq 10.0$ | $0.03 < W \leq 0.05$ | 4 | $L \leq 5.0$ | $0.05 < W \leq 0.10$ | 2 | -- | $W > 0.10$ | As round type | Total | | 5 | | Minor |
| Dimension (diameter : Φ) | Acceptance (Q'ty) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | A area | B area | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $\Phi \leq 0.25$ | Ignore | Ignore | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $0.25 < \Phi \leq 0.50$ | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $\Phi > 0.50$ | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Length (L) | Width (W) | Acceptance (Q'ty) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | | A area | B area | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| -- | $W \leq 0.03$ | Ignore | Ignore | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $L \leq 10.0$ | $0.03 < W \leq 0.05$ | 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $L \leq 5.0$ | $0.05 < W \leq 0.10$ | 2 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| -- | $W > 0.10$ | As round type | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| 07 | <p>Polarizer Bubble</p> | <table border="1"> <thead> <tr> <th rowspan="2">Dimension (diameter : Φ)</th> <th colspan="2">Acceptance (Q'ty)</th> </tr> <tr> <th>A area</th> <th>B area</th> </tr> </thead> <tbody> <tr> <td>$\Phi \leq 0.25$</td> <td>Ignore</td> <td rowspan="5">Ignore</td> </tr> <tr> <td>$0.25 < \Phi \leq 0.50$</td> <td>4</td> </tr> <tr> <td>$0.50 < \Phi \leq 0.80$</td> <td>1</td> </tr> <tr> <td>$\Phi > 0.80$</td> <td>0</td> </tr> <tr> <td>Total</td> <td>5</td> </tr> </tbody> </table> | Dimension (diameter : Φ) | Acceptance (Q'ty) | | A area | B area | $\Phi \leq 0.25$ | Ignore | Ignore | $0.25 < \Phi \leq 0.50$ | 4 | $0.50 < \Phi \leq 0.80$ | 1 | $\Phi > 0.80$ | 0 | Total | 5 | Minor | | | | | | | | | | | | | | | | | | | | | |
| Dimension (diameter : Φ) | Acceptance (Q'ty) | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| | A area | B area | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $\Phi \leq 0.25$ | Ignore | Ignore | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $0.25 < \Phi \leq 0.50$ | 4 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $0.50 < \Phi \leq 0.80$ | 1 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| $\Phi > 0.80$ | 0 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |
| Total | 5 | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | | |

◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

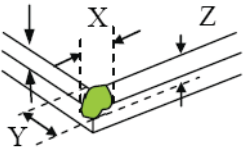
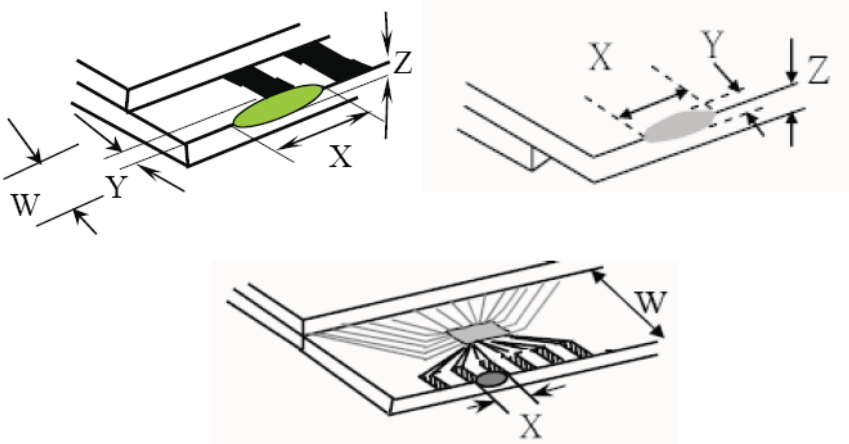
| NO | Item | Criterion | Level | | | | | | |
|----------|--|--|-------|---|---|---|----------|--------------------------------|--------------|
| 08 | The crack of glass | <p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> | Minor | | | | | | |
| | | <p>8.1 General glass chip :</p> <p>8.1.1 Chip on panel surface and crack between panels:</p> <div style="display: flex; justify-content: space-around;">   </div> <div style="display: flex; justify-content: space-around; margin-top: 20px;">   </div> <div style="text-align: center; margin-top: 20px;">  </div> <table border="1" style="width: 100%; margin-top: 20px;"> <thead> <tr> <th style="width: 20%;">X</th> <th style="width: 40%;">Y</th> <th style="width: 40%;">Z</th> </tr> </thead> <tbody> <tr> <td>$\leq a$</td> <td>Crack can't enter viewing area</td> <td>$\leq 1/2 t$</td> </tr> <tr> <td>$\leq a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </tbody> </table> | | X | Y | Z | $\leq a$ | Crack can't enter viewing area | $\leq 1/2 t$ |
| X | Y | Z | | | | | | | |
| $\leq a$ | Crack can't enter viewing area | $\leq 1/2 t$ | | | | | | | |
| $\leq a$ | Crack can't exceed the half of SP width. | $1/2 t < Z \leq 2 t$ | | | | | | | |

CONFIDENTIAL

◆ Specification For TFT-LCD Module 3.5" ~10" :

(Ver.B01)

CONFIDENTIAL

| NO | Item | Criterion | Level | | | | | | | | | | | | |
|--------------|--|---|--------------|---|---|--------------|--------------------------------|----------------|--------------|--|----------------------|----------|----------|--------------|-------|
| 08 | The crack of glass | <p>Symbols :</p> <p>X : The length of crack Z : The thickness of crack t : The thickness of glass</p> <p>Y : The width of crack. W : terminal length a : LCD side length</p> <hr/> <p>8.1.2 Corner crack :</p>  <table border="1" data-bbox="555 724 1356 1018"> <thead> <tr> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't enter viewing area</td> <td>$Z \leq 1/2 t$</td> </tr> <tr> <td>$\leq 1/5 a$</td> <td>Crack can't exceed the half of SP width.</td> <td>$1/2 t < Z \leq 2 t$</td> </tr> </tbody> </table> | X | Y | Z | $\leq 1/5 a$ | Crack can't enter viewing area | $Z \leq 1/2 t$ | $\leq 1/5 a$ | Crack can't exceed the half of SP width. | $1/2 t < Z \leq 2 t$ | | | | |
| | | X | Y | Z | | | | | | | | | | | |
| $\leq 1/5 a$ | Crack can't enter viewing area | $Z \leq 1/2 t$ | | | | | | | | | | | | | |
| $\leq 1/5 a$ | Crack can't exceed the half of SP width. | $1/2 t < Z \leq 2 t$ | | | | | | | | | | | | | |
| | | <p>8.2 Protrusion over terminal :</p> <p>8.2.1 Chip on electrode pad :</p>  <table border="1" data-bbox="592 1648 1364 1816"> <thead> <tr> <th></th> <th>X</th> <th>Y</th> <th>Z</th> </tr> </thead> <tbody> <tr> <td>Front</td> <td>$\leq a$</td> <td>$\leq 1/2 W$</td> <td>$\leq t$</td> </tr> <tr> <td>Back</td> <td>$\leq a$</td> <td>$\leq W$</td> <td>$\leq 1/2 t$</td> </tr> </tbody> </table> | | X | Y | Z | Front | $\leq a$ | $\leq 1/2 W$ | $\leq t$ | Back | $\leq a$ | $\leq W$ | $\leq 1/2 t$ | Minor |
| | X | Y | Z | | | | | | | | | | | | |
| Front | $\leq a$ | $\leq 1/2 W$ | $\leq t$ | | | | | | | | | | | | |
| Back | $\leq a$ | $\leq W$ | $\leq 1/2 t$ | | | | | | | | | | | | |

◆ Specification For TFT-LCD Module 3, 5" ~10" :

(Ver.B01)

| NO | Item | Criterion | Level |
|----|--------------------|---|-------|
| 09 | Backlight elements | 9. 1 Backlight can't work normally. | Major |
| | | 9. 2 Backlight doesn't light or color is wrong. | Major |
| | | 9. 3 Illumination source flickers when lit. | Major |
| 10 | General appearance | 10. 1 Pin type 、 quantity 、 dimension must match type in structure diagram. | Major |
| | | 10. 2 No short circuits in components on PCB or FPC . | Major |
| | | 10. 3 Parts on PCB or FPC must be the same as on the production characteristic chart .There should be no wrong parts , missing parts or excess parts. | Major |
| | | 10. 4 Product packaging must the same as specified on packaging specification sheet. | Minor |
| | | 10. 5 The folding and peeled off in polarizer are not acceptable. | Minor |
| | | 10. 6 The PCB or FPC between B/L assembled distance(PCB or FPC) is ≤ 1.5 mm. | Minor |

CONFIDENTIAL

5. PRECAUTION RELATING PRODUCT HANDLING

5.1 SAFETY

- 5.1.1 If the LCD panel breaks , be careful not to get the liquid crystal to touch your skin.
- 5.1.2 If the liquid crystal touches your skin or clothes , please wash it off immediately by using soap and water.

5.2 HANDLING

- 5.2.1 Avoid any strong mechanical shock which can break the glass.
- 5.2.2 Avoid static electricity which can damage the CMOS LSI—When working with the module , be sure to ground your body and any electrical equipment you may be using.
- 5.2.3 Do not remove the panel or frame from the module.
- 5.2.4 The polarizing plate of the display is very fragile. So , please handle it very carefully ,do not touch , push or rub the exposed polarizing with anything harder than an HB pencil lead (glass , tweezers , etc.)
- 5.2.5 Do not wipe the polarizing plate with a dry cloth , as it may easily scratch the surface of plate.
- 5.2.6 Do not touch the display area with bare hands , this will stain the display area.
- 5.2.7 Do not use ketonics solvent & aromatic solvent. Use with a soft cloth soaked with a cleaning naphtha solvent.
- 5.2.8 To control temperature and time of soldering is $320\pm 10^{\circ}\text{C}$ and 3-5 sec.
- 5.2.9 To avoid liquid (include organic solvent) stained on LCM .

5.3 STORAGE

- 5.3.1 Store the panel or module in a dark place where the temperature is $25^{\circ}\text{C} \pm 5^{\circ}\text{C}$ and the humidity is below 65% RH.
- 5.3.2 Do not place the module near organics solvents or corrosive gases.
- 5.3.3 Do not crush , shake , or jolt the module.

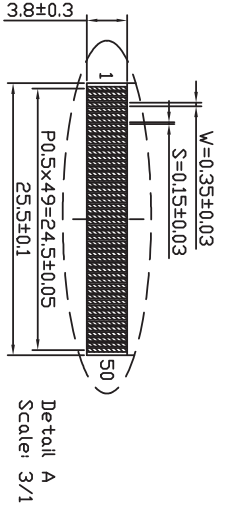
5.4 TERMS OF WARRANTY

- 5.4.1 Applicable warrant period
The period is within thirteen months since the date of shipping out under normal using and storage conditions.
- 5.4.2 Unaccepted responsibility
This product has been manufactured to your company's specification as a part for use in your company's general electronic products. It is guaranteed to perform according to delivery specifications. For any other use apart from general electronic equipment , we cannot take responsibility if the product is used in nuclear power control equipment , aerospace equipment , fire and security systems or any other applications in which there is a direct risk to human life and where extremely high levels of reliability are required.

A B C D E F G H

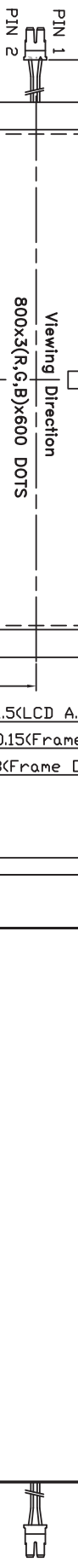


100.0±5.0
183.0±0.3<Frame Outline>
164.8±0.15<Frame V.A>
162.0<LCD A.A>
91.1±0.15
(10.5)
(91.5)
5.6±0.3

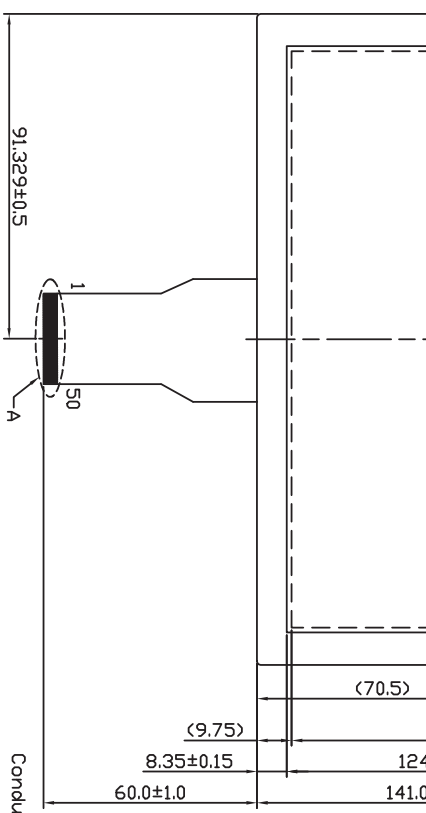


B/L Pin Assign

| Pin no | Symbol | Wire color |
|--------|--------|------------|
| 1 | VEEDC | White |
| 2 | VEEDA | Red |



PIN 1
PIN 2
Viewing Direction



800×3(R,G,B)×600 DOTS
(70.5)
121.5<LCD A.A>
124.3±0.15<Frame V.A>
141.0±0.3<Frame Outline>
(9.75)
8.35±0.15
60.0±1.0
91.329±0.5
Conductor
Stiffener
0.3±0.05
5.0±0.5

NOTE:
1.THE TOLERANCE UNLESS CLASSIFIED ±0.3mm
2.LCD TYPE : a-SI TFT
3.VIEWING DIRECTION : 6 D'CLOCK
4.DISPLAY MODE : POSITIVE / TRANSMISSIVE
5.CNI=BHSR-02VS-1<JUST> or compatible
6.FPC CNI: HIRSE FH12A-50-05H or compatible



CNI
1
50
A



US Micro Products
Electronic Products for the OEM
6207 Bee Caves Rd, Ste. 330, Austin, TX 78746 USA
Tel:(800) 741-7755, sales@usmicropducts.com
www.usmicropducts.com

PART NO: USMP-TT080S-01C
DRAWING NAME: USMP-TT080S-01C

| REV | REV BY | REVISER | DATE | TITLE |
|-----|-------------|---------|------|-------|
| 007 | | | | |
| 006 | | | | |
| 005 | | | | |
| 004 | | | | |
| 003 | | | | |
| 002 | | | | |
| 001 | NEW DRAWING | | | |

| Design | Mag | Unit | MM | Surface | Material | Thickness | Quantity | Length (mm) | Precision Level |
|---------|-------|------|-----|---------|----------|-----------|----------|-------------|-----------------|
| Check | Stone | | 1:2 | | | 63 | ~ 250 | | - |
| Approve | Linda | | 1/1 | | | 250 | ~ 1000 | | - |

CONFIDENTIAL



US Micro Products

Electronic Products for the OEM

Los Angeles • Austin • New York • Orlando • Shenzhen

(800) 741-7755

www.usmicroproducts.com

Displays

US Micro Products is an industrial distributor specializing in engineered display solutions. We dedicate ourselves to providing the best in displays for the medical, industrial, gaming, automotive, aerospace, military, and consumer markets.

OLEDs



TFT Displays



Open Frame Monitors



Passive LCDs



Multitouch



As a customer, you benefit from our expert knowledge, support and service which allow quick selection and design-in of the best display for your application. On hand stock and demo boards facilitate quick access and evaluation to get you going fast. Our technical sales staff and experienced design engineers provide answers to your questions as well as engineered solutions to solve your display needs.

Peripheral Devices

Our full line of peripheral devices includes keyboards, trackballs, and printers. These rugged industrial products are designed to meet your demanding requirements and are available as both standard and custom solutions.

Keyboards



Trackballs



Aerospace Trackballs



Joysticks



Printers

